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* * * * * Welcome to STN International * * * * *

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enhanced
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Sailing through U.S. Patent Codes
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NEWS 7 APR 07 CA/Caplus CLASS Display Streamlined with Removal of
Pre-IPC 8 Data Fields
NEWS 8 APR 07 50,000 World Traditional Medicine (WTM) Patents Now
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(1969-2009)
NEWS 14 JUN 21 Removal of Pre-IPC 8 data fields streamline displays
in CA/Caplus, CASREACT, and MARPAT
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NEWS 16 JUN 28 Introducing "CAS Chemistry Research Report": 40 Years
of Biofuel Research Reveal China Now Atop U.S. in
Patenting and Commercialization of Bioethanol
NEWS 17 JUN 29 Enhanced Batch Search Options in DGENE, USGENE,
and PCTGEN
NEWS 18 JUL 19 Enhancement of citation information in INPADOC
databases provides new, more efficient competitor
analyses
NEWS 19 JUL 26 CAS coverage of global patent authorities has
expanded to 61 with the addition of Costa Rica
NEWS 20 SEP 15 MEDLINE Cited References provide additional
relevant records with no additional searching.

NEWS EXPRESS FEBRUARY 15 10 CURRENT WINDOWS VERSION IS V8.4.2,

AND CURRENT DISCOVER FILE IS DATED 07 JULY 2010.

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***** STN Columbus *****

FILE 'HOME' ENTERED AT 13:09:59 ON 01 OCT 2010

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COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	0.22	0.22

FILE 'REGISTRY' ENTERED AT 13:10:27 ON 01 OCT 2010
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 30 SEP 2010 HIGHEST RN 1244125-02-7
DICTIONARY FILE UPDATES: 30 SEP 2010 HIGHEST RN 1244125-02-7

New CAS Information Use Policies, enter HELP USAGETERMS for details.

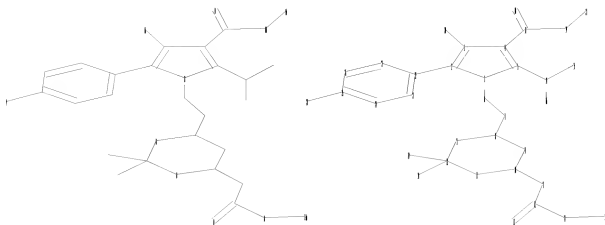
TSCA INFORMATION NOW CURRENT THROUGH June 26, 2010.

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REGISTRY includes numerically searchable data for experimental and predicted properties as well as tags indicating availability of experimental property data in the original document. For information on property searching in REGISTRY, refer to:

<http://www.cas.org/support/stngen/stndoc/properties.html>

=>
Uploading C:\Program Files\STNEXP\Queries\10549890\compound H.str



```

chain nodes :
6 7 14 15 16 17 18 19 20 21 28 29 30 31 32 33 34 35
ring nodes :
1 2 3 4 5 8 9 10 11 12 13 22 23 24 25 26 27
chain bonds :
1-6 2-22 3-20 4-17 5-14 6-7 7-8 10-31 12-29 12-30 14-15 14-16 17-18
17-19 19-21 25-28 31-32 32-33 32-34 34-35
ring bonds :
1-2 1-5 2-3 3-4 4-5 8-9 8-13 9-10 10-11 11-12 12-13 22-23 22-27 23-24
24-25 25-26 26-27
exact/norm bonds :
1-2 1-5 1-6 2-3 3-4 4-5 8-9 8-13 9-10 10-11 11-12 12-13 17-18 17-19
32-33 32-34
exact bonds :
2-22 3-20 4-17 5-14 6-7 7-8 10-31 12-29 12-30 14-15 14-16 19-21 25-28
31-32 34-35
normalized bonds :
22-23 22-27 23-24 24-25 25-26 26-27

```

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Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:CLASS 7:CLASS 8:Atom 9:Atom 10:Atom
11:Atom 12:Atom 13:Atom 14:CLASS 15:CLASS 16:CLASS 17:CLASS 18:CLASS
19:CLASS 20:CLASS 21:CLASS 22:Atom 23:Atom 24:Atom 25:Atom 26:Atom 27:Atom
28:CLASS 29:CLASS 30:CLASS 31:CLASS 32:CLASS 33:CLASS 34:CLASS 35:CLASS

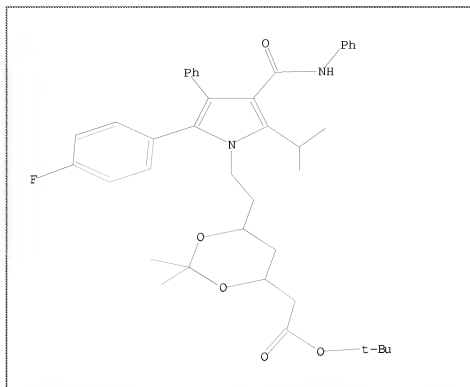
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L1 STRUCTURE UPLOADED

=> D

L1 HAS NO ANSWERS

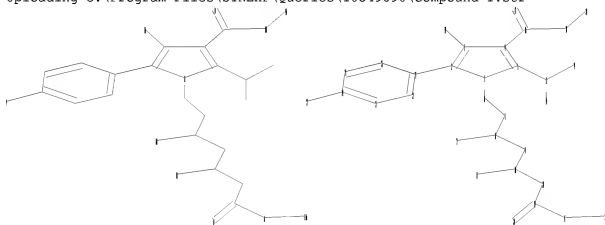
L1 STR



Structure attributes must be viewed using STN Express query preparation.

=>

Uploading C:\Program Files\STNEXP\Queries\10549890\compound I.str



chain nodes :

6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 27 28 29 30 31 32

ring nodes :

1 2 3 4 5 21 22 23 24 25 26

chain bonds :
1-6 2-21 3-19 4-16 5-13 6-7 7-8 8-9 8-12 9-10 10-11 10-28 13-14 13-15
16-17 16-18 18-20 24-27 28-29 29-30 29-31 31-32
ring bonds :
1-2 1-5 2-3 3-4 4-5 21-22 21-26 22-23 23-24 24-25 25-26
exact/norm bonds :
1-2 1-5 1-6 2-3 3-4 4-5 8-12 10-11 16-17 16-18 29-30 29-31
exact bonds :
2-21 3-19 4-16 5-13 6-7 7-8 8-9 9-10 10-28 13-14 13-15 18-20 24-27
28-29 31-32
normalized bonds :
21-22 21-26 22-23 23-24 24-25 25-26

Match level :

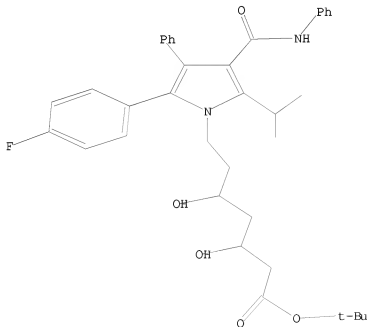
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:CLASS 7:CLASS 8:Atom 9:Atom 10:Atom
11:Atom 12:Atom 13:CLASS 14:CLASS 15:CLASS 16:CLASS 17:CLASS 18:CLASS
19:CLASS 20:CLASS 21:Atom 22:Atom 23:Atom 24:Atom 25:Atom 26:Atom 27:CLASS
28:CLASS 29:CLASS 30:CLASS 31:CLASS 32:CLASS

L2 STRUCTURE UPLOADED

=> D

L2 HAS NO ANSWERS

L2 STR



Structure attributes must be viewed using STN Express query preparation.

=> S L1

SAMPLE SEARCH INITIATED 13:11:06 FILE 'REGISTRY'

SAMPLE SCREEN SEARCH COMPLETED - 8 TO ITERATE

100.0% PROCESSED 8 ITERATIONS

0 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**

BATCH **COMPLETE**

PROJECTED ITERATIONS: 8 TO 329

PROJECTED ANSWERS: 0 TO 0

L3 0 SEA SSS SAM L1

=> S L1 FULL

FULL SEARCH INITIATED 13:11:10 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED - 134 TO ITERATE

100.0% PROCESSED 134 ITERATIONS

13 ANSWERS

SEARCH TIME: 00.00.01

L4 13 SEA SSS FUL L1

=> S L2

SAMPLE SEARCH INITIATED 13:11:13 FILE 'REGISTRY'

SAMPLE SCREEN SEARCH COMPLETED - 5 TO ITERATE

100.0% PROCESSED 5 ITERATIONS

0 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**

BATCH **COMPLETE**

PROJECTED ITERATIONS: 5 TO 234

PROJECTED ANSWERS: 0 TO 0

L5 0 SEA SSS SAM L2

=> S L2 FULL

FULL SEARCH INITIATED 13:11:17 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED - 125 TO ITERATE

100.0% PROCESSED 125 ITERATIONS

5 ANSWERS

SEARCH TIME: 00.00.01

L6 5 SEA SSS FUL L2

=> D HIS

(FILE 'HOME' ENTERED AT 13:09:59 ON 01 OCT 2010)

FILE 'REGISTRY' ENTERED AT 13:10:27 ON 01 OCT 2010

L1 STRUCTURE UPLOADED

L2 STRUCTURE UPLOADED

L3 0 S L1

L4 13 S L1 FULL

L5 0 S L2

L6 5 S L2 FULL

=> FIL CAPLUS

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

383.08

383.30

FILE 'CAPLUS' ENTERED AT 13:11:23 ON 01 OCT 2010

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FILE COVERS 1907 - 1 Oct 2010 VOL 153 ISS 15

FILE LAST UPDATED: 30 Sep 2010 (20100930/ED)

REVISED CLASS FIELDS (/NCL) LAST RELOADED: Aug 2010

USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Aug 2010

CAPLUS now includes complete International Patent Classification (IPC) reclassification data for the third quarter of 2010.

CAS Information Use Policies apply and are available at:

<http://www.cas.org/legal/infopolicy.html>

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> S L4

L7 78 L4

=> S L6

L8 47 L6

=> S L7 AND L8

L9 27 L7 AND L8

=> D IBIB ABS HITSTR TOT

19 ANSWER 1 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STM

ACCESSION NUMBER:

DOCUMENT NUMBER:

TITLE:

INVENTOR(S):

PATENT ASSIGNEE(S):

SOURCE:

DOCUMENT TYPE:

LANGUAGE:

FAMILY AC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATA
US 2010029089	A1	20100729	US 2009-159467	20090116
PRIORITY APPL. INFO.			US 2009-159467	20090116

ASSIGNMENT HISTORY FOR US PATENT AVAILABLE IN LEXIPRI DISPLAY FORMAT

OTHER SOURCE(S): CASREACT 151:20269

AS Amorphous atorvastatin calcium was prepared via saponification of atorvastatin

test-Bu ester in an organic solvent followed by concentration of the reaction mixture,

addition of H₂O, EtOAc, NH₄Cl, and sodium Ca(OAc)2, separation of the EtOAc layer,

distillation, treatment with C5-12 hydrocarbon solvent, and optional stirring

with alkyl ethers.

IT 14191-00-99

RU INF (Industrial manufacture); RCT (Reactant); SWP (Synthetic preparation); PEP (Preparation); CASREACT (Reactant or reagent)

(process for preparation of amorphous atorvastatin calcium via saponification of

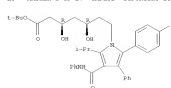
atorvastatin (test-Bu ester)

RU 14191-00-9 CAPLUS

CN 16-Pyrrole-3-heptanoic acid, 2-(4-fluorophenyl)-**β**,**δ**-dihydroxy-5-(1-methylethyl)-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester, (R₁,R₂) (CA INDEX NAME)

Absolute stereochemistry.

19 ANSWER 1 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STM (Continued)



IT 125911-95-1

RU RCT (Reactant); RACT (Reactant or reagent)

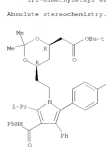
(process for preparation of amorphous atorvastatin calcium via saponification of

atorvastatin (test-Bu ester)

RU 125911-95-1 CAPLUS

CN 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-phenyl]-4-[(phenylamino)carbonyl]-18-pyrrol-3-yl]ethyl]-2,2-dimethyl-, 1,1-dimethylethyl ester, (4R,8R) (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



19 ANSWER 2 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STM

ACCESSION NUMBER:

DOCUMENT NUMBER:

TITLE:

INVENTOR(S):

PATENT ASSIGNEE(S):

SOURCE:

DOCUMENT TYPE:

LANGUAGE:

FAMILY AC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATA
MO 2010049393	A1	20100424	MO 2009-EP9149	20090120

WU AL, AG, AU, AM, AO, AT, BJ, BR, CA, BA, BG, BO, BR, BS, BU, BY, BE, CA, CH, CL, CN, CO, CZ, CY, DE, DK, EE, EG, ES, FI, FR, GB, GR, HU, IE, IL, IN, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LV, LY, MA, MD, ME, MG, MK, MN, MU, MV, MW, MX, MY, NZ, OM, PA, PE, PG, PH, PK, PL, PT, RO, RU, RW, SA, SD, SE, SI, SK, SL, SM, SN, SR, ST, SV, SY, SZ, TD, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YE, ZA, ZM, ZW

RU 14191-00-9 CAPLUS

CN 16-Pyrrole-3-heptanoic acid, 2-(4-fluorophenyl)-**β**,**δ**-dihydroxy-5-(1-methylethyl)-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester, (R₁,R₂) (CA INDEX NAME)

Absolute stereochemistry.

19 ANSWER 2 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STM (Continued)

as CMe₂, R2 = H, alkyl) and related stannin skeletons, used in the process for the prep. of stannin and stannin intermediates.

IT 125911-95-1

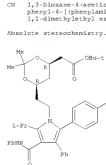
RU INF (Industrial manufacture); PEP (Preparation); PUS (Purification or recovery); PEP (Preparation)

(process for the use of amphiphilic comds. for controlled crystallization and purification of stannin and stannin intermediates)

RU 125911-95-1 CAPLUS

CN 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-phenyl]-4-[(phenylamino)carbonyl]-18-pyrrol-3-yl]ethyl]-2,2-dimethyl-, 1,1-dimethylethyl ester, (4R,8R) (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



IT 14191-00-99

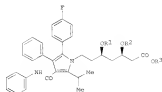
RU INF (Industrial manufacture); RCT (Reactant); SWP (Synthetic preparation); PEP (Preparation); CASREACT (Reactant or reagent)

(process for the use of amphiphilic comds. for controlled crystallization and purification of stannin and stannin intermediates)

RU 14191-00-9 CAPLUS

CN 16-Pyrrole-3-heptanoic acid, 2-(4-fluorophenyl)-**β**,**δ**-dihydroxy-5-(1-methylethyl)-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester, (R₁,R₂) (CA INDEX NAME)

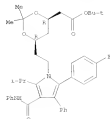
Absolute stereochemistry.



AS An improved process comprised amphiphilic comds. for the crystallization of intermediates, such as 1 [R1, R2 = H, alkyl, etc. or R1R2 = alkylene, such

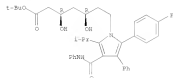
13 NUMBER 4 OF 27 CHAPTERS COPYRIGHT 2010 ACS ON STN (Continued)
 RI IMP (Industrial manufacture); RCT (Reactant); SPN (Synthetic
 preparation); PREP (Preparation); RCT (Reactant or reagent)
 (prepn. of cryst. form of atorvastatin hemicalcium)
 RI 125912-55-1 CAPUS
 CN 3,3-Dioxo-4-acetic acid, 6-[2-[(4-fluorophenyl)-5-(1-methylethyl)-
 phenyl]-4-[(phenylamino)carbonyl]-1E-propen-1-yl]ethyl]-2,2-dimeth

Absolute stereochemistry. Rotation (+).



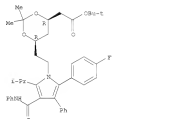
IN 124395-00-9 CAPLUS
 CN 12-Pyrrole-1-heptanoic acid, 2-[4-fluorophenyl]- β ,5-dihydroxy-5-
 [1-methylethyl]-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl
 ester (86-85) (CA 99000-9185)

Absolute stereochemistry.



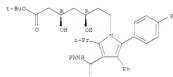
19 ANSWER 5 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)
phenyl-4-[(phenylamino)carbonyl]-1H-pyrrol-1-yl]ethyl]-2,2-dimethyl-,
1,1-dimethylethyl ester, (4R,6R)- (CA INDEX NAME)

Absolute stereochemistry. Notation (+).



18-Pyrrole-1-heptanoic acid, 2-[4-(fluorophenyl)- β ,8-dihydroxy-5-(1-methylethyl)-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl

Absolute stereochemistry



REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE

FORMAT

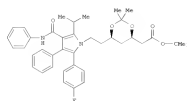
13 ANSWER 5 OF 27 CARLOS COPYRIGHT 2010 ACS on STM

ACCESSION NUMBER: 2009:790708 CARLIS
DOCUMENT NUMBER: 151:01031
TITLE: Preparation of amorphous form of atorvastatin hemicalcium salt
INVENTOR(S): Vasantrao, Vijay Ashok; Pramila, Doshi Vinay
PATENT ASSIGNEE(S): M. J. Institute of Research, India
SOURCE: Eur. Pat. Appl., 29pp.
CODING: EPICLIM
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.		KIND	DATE	APPLICATION NO.		DATE
EP 2075246		A1	20090701	EP 2007-150451		20071227
R1	AR, BR, BG, CH, CY, CZ, DE, DK, EE, FI, FR, GB, GR, HU, IE, IL, IN, IT, LI, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR, UA, US, VN					

PRIORITY APPLN. INFO.: EP 2007-150451 20071227

OTHER SOURCE(S): CASREACT 151:101031



AS	The present invention relates to a process for preparation of atrovastatin
	hemicalcium salt in its amorphous form. E.g., atrovastatin hemicalcium salt is prepared by hydrolysis of I with HCl to give a diol ester, treatment with NaOH to give atrovastatin Na salt and treatment with a Ca salt.
IT	125971-95-IP 134395-00-9P RL: RCT (Reactant); SYN (Synthetic preparation); PREP (Preparation); PACT (Reaction or reagent)
	(preparation of amorphous atrovastatin hemicalcium salt)
EN	125971-95-1 CAPUS
FR	1,3-Dioxane-5-acetic acid, 6-[2-[2-(4-fluorophenyl)-5-methylpentyl]-3-

13 ANSWER 6 OF 27 CAPLOS COPYRIGHT 2010 ACS on STM

ACCESSION NUMBER: 2009/704004 CAPLOS
DOCUMENT NUMBER: 152113293
TITLE: Process for the preparation of amorphous atorvastatin
calcium
INVENTOR(S): Jambhvi, Patel Dhiman; Maneklal, Vinchhi Rishor;
Dhar, Duvadi Shripadksh
PATENT ASSIGNER(S): Cadila Healthcare Limited, India
SOURCE: Indian Pat. Appl., 21pp.
CODEN: INUCIQ

DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 2007MF01225	A	20090619	IN 2007-MF1225 SH 0007-MSH3225	20070627 00070627

OTHER SOURCE(S): CASREACT 152:119293

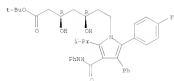
* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

A process for preparation of an amorphous form of the hema-calcium salt (33.3%)-7-[3-phenyl-4-phenylacetyl-2-(4-((cyclohexyl)-1-lageroxy)-1,3,5-trihydroxy heptanoic acid (12)] is disclosed. The process comprising of: concentrating rhytactate solution containing, a hema-calcium salt; adjusting the pH of the concentrated solution to a pH which is obtained by alkaline hydrolysis of a test-B ester II in a suitable alkaline solvent; followed by concentrating the reaction mixture to obtain solid or slurry; adding water to the concentrated mass followed by addition of Et acetate to obtain the clear solution; addition of excess of calcium acetate; adjusting just alkaline pH; washing the separated Et acetate layer by water; removing the solvent by distillation; removing the solvent; and slurrying the powder or lump of material with suitable C-12 hydrocarbons to obtain amorphous stearate-stearic acid. Amorphous calcium salt of 7-[3-phenyl-4-phenylacetyl-2-(4-((cyclohexyl)-1-lageroxy)-1,3,5-trihydroxy heptanoic acid (12)], via desorption/polymerization with aqueous HCl in H₂O, saponification with aqueous NaOH in MeCN, and salt formation in MeCN.

17 125971-95-1
 RL: RCT (Reactant); RACT (Reactant or reagent)
 [O-deprotection of; process for the preparation of amorphous
 atorvastatin
 calcium]
 89 125971-95-1 CAPLEX

19 ANSWER 9 OF 27 CAPLUS COPYRIGHT 2010 ACS on STM (Continued)
 ACCESSION NUMBER: 2009:101404 CAPLUS
 DOCUMENT NUMBER: 151206928
 TITLE: An efficient method for the large-scale synthesis of atorvastatin calcium
 AUTHOR(S): Lee, Hong Mook Kim, Young Min Yoo, Chong Leol; Kang, Sung Hwan; Kim, Moon Ki
 CORPORATE SOURCE: Chemical Process Research and Development Laboratory, Chemical Research Group, Chung Cheong Research Institute, Cheonan, 310-031, S. Korea
 SOURCE: Biotechnology & Therapeutics (2009), 16(1), 28-33
 CSDN: 823849; 2009: 1978-934
 DOCUMENT TYPE: Korean Society of Applied Pharmacology Journal
 LANGUAGE: English
 ABSTRACT: Atorvastatin calcium salt (I) was obtained through the preparation of lactone compound (II) from 2-[(4R,6R)-6-[(2-{2-(4-fluorophenyl)-5-isopropyl-3-phenyl-4-(phenylcarbamoyl)-1H-pyrazol-1-yl)ethyl}-1,7,2-dioxazolin-4-ylidene)acetic acid test-8u ester (I) by hydrolysis in basic condition. Efficient hydrolysis of boronate compound 9 aimed at the viable synthesis for the prevention and purification of atorvastatin calcium is reported. Detail studies of evaluation procedure are also reported.
 IT 154391-00-9
 EL FMS (Formation, unclassified); FPM (Formation, nonpreparative)
 (efficient method developed for large-scale synthesis of atorvastatin calcium)
 RE 154391-00-9 CAPLUS
 CH 18-Pyrrole-3-heptanoic acid, 2-(4-fluorophenyl)-**6**,8-dihydroxy-5-[1-methyl-1-(3-phenyl-4-[(phenylamino)carbamoyl]-1,1-dimethylethyl)ester, (R,R)- (CA INDEX NAME)

Absolute stereochemistry.



IT 155971-95-1P
 EL RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (efficient method developed for large-scale synthesis of atorvastatin calcium)

19 ANSWER 9 OF 27 CAPLUS COPYRIGHT 2010 ACS on STM
 ACCESSION NUMBER: 2009:78670 CAPLUS
 DOCUMENT NUMBER: 14915862
 TITLE: Method for purifying atorvastatin intermediate
 INVENTOR(S): Shou, Jieming; Tang, Xue
 PATENT ASSIGNEE(S): Zhejiang Neo-Dankong Pharmaceutical Co., Ltd., P. R. China
 SOURCE: Faming Zhuanli Shuangqing Gongshi Shuomingshu, 10pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: Chinese
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION: 1

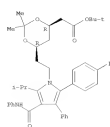
PATENT NO.	KIND	DATA	APPLICATION NO.	DATA
CH 12105203	A	20080625	CH 2007-10304815	20071225
PROSITY APPL. INFO.			CH 2007-10304815	20071225

AB The title method comprises the steps of: (I) adding crude atorvastatin test-8u ester (I) 1 weight part in ketone 1-3 weight parts, stirring to dissolve completely, and producing atorvastatin test-8u ester acetamide der. (II) in the presence of alkyl ether hydroxy-protecting agent 0.2-0.5 weight part, (2) adding the crude acetamide II in alc. 2-3 weight parts, stirring, heating to dissolve completely, cooling to room temperature, crystallizing for 2-3 h, filtering, washing the filter cake with water, and drying to obtain purified II, and (3) adding purified II in nitrite, decolorizing with activated carbon, filtering, adding water 10-15 weight parts into the filtrate, performing acid hydrolysis, adjusting pH to 6.5-7.5 with base, adding water and filtering, washing the filter cake with water, and drying to obtain the purified I, the atorvastatin intermediate. The inventive method has the advantages of low cost, simple operation, and high product purity.

IT 154391-00-3P
 EL PFR (Purification or recovery); RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent)
 (purification of atorvastatin intermediate)
 RE 154391-00-9 CAPLUS
 CH 18-Pyrrole-3-heptanoic acid, 2-(4-fluorophenyl)-**6**,8-dihydroxy-5-[1-methyl-1-(3-phenyl-4-[(phenylamino)carbamoyl]-1,1-dimethylethyl)ester, (R,R)- (CA INDEX NAME)

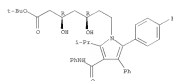
Absolute stereochemistry.

19 ANSWER 9 OF 27 CAPLUS COPYRIGHT 2010 ACS on STM (Continued)
 CH 1,3-dioxane-4-acetic acid, 6-[2-{2-(4-fluorophenyl)-5-(1-methyl-1-(3-phenyl-4-[(phenylamino)carbamoyl]-18-pyrrol-1-yl)ethyl)-2,2-dimethyl-, 1,1-dimethylethyl ester, (R,R)- (CA INDEX NAME)
 Absolute stereochemistry. Rotation (+).

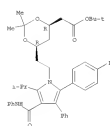


REFERENCE COUNT: 17 THERE ARE 17 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
 FORMAT

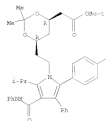
19 ANSWER 9 OF 27 CAPLUS COPYRIGHT 2010 ACS on STM (Continued)



IT 155971-95-1P
 EL RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (purification of atorvastatin intermediate)
 CH 1,3-dioxane-4-acetic acid, 6-[2-{2-(4-fluorophenyl)-5-(1-methyl-1-(3-phenyl-4-[(phenylamino)carbamoyl]-18-pyrrol-1-yl)ethyl)-2,2-dimethyl-, 1,1-dimethylethyl ester, (R,R)- (CA INDEX NAME)
 Absolute stereochemistry. Rotation (+).

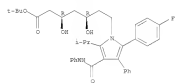


19 ANSWER 12 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)
 ACCESSION NUMBER: 2009:262342 CAPLUS
 DOCUMENT NUMBER: 150168097
 TITLE: Synthesis of some impurities and/or degradation products of atorvastatin
 AUTHOR(S): Shach, Davi Havivon, Jozsefaly Flack, Lukasz Kadi, Stanislaw
 COMPANY SOURCE: Sealtia, Prague, 302 37710, Czech Rep.
 SOURCE: Collection of Czechoslovak Chemical Communications
 (1997), 15(12), 229-244
 COUNTRY: COUNTRY: ISSN: 0010-0765
 PUBLISHER: Institute of Organic Chemistry and Biochemistry,
 Academy of Sciences of the Czech Republic
 DOCUMENT TYPE: Journal
 LANGUAGE: English
 OTHER SOURCE(S): CASREACT 150168097
 AB Synthesis of some impurities and/or degradation products of atorvastatin
 calcium is described. These include *six* desfluoro analogs, the
 corresponding (15,15)- and (15,16)-epimers, atorvastatin lactone, and
 other potential impurities. The synthesized compounds, as well as the
 corresponding intermediates were characterized by IR, NMR, LC-MS and MS.
 IT 115971-95-1
 RI: RCT (Reactant); RACT (Reactant or reagent)
 (synthesis of some impurities and/or degradation products of
 atorvastatin)
 RI 115971-95-1 CAPLUS
 CH 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-
 phenyl-4-(phenylamino)oxazolyl]-1H-pyrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4S,6S)- (CA INDEX NAME)
 Absolute stereochemistry. Notation (+).



IT 472967-95-6P 1105067-90-9P
 RI: RCT (Reactant); SPR (Synthesis preparation); PREP (Preparation); RACT
 (Reactant or reagent)

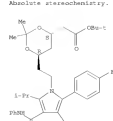
19 ANSWER 12 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)
 RI: SPR (Synthesis preparation); PREP (Preparation)
 (synthesis of some impurities and/or degradation products of atorvastatin)
 RI 134395-00-9 CAPLUS
 CH 16-Pyrrole-3-carboxylic acid, 2-[4-(4-fluorophenyl)-5-(1-methylethyl)-3-
 phenyl-4-(phenylamino)oxazolyl]-1H-pyrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4S,6S)- (CA INDEX NAME)
 Absolute stereochemistry.



OR CITING REF COUNT: 1 THERE ARE 1 CAPLUS RECORDS THAT CITE THIS
 RECORD (1 CITINGS)
 REFERENCE COUNT: 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR
 THIS RECORD. ALL CITATIONS AVAILABLE IN THE FB
 FORMAT

19 ANSWER 12 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)
 (synthesis of some impurities and/or degradation products of atorvastatin)
 RI 472967-95-6 CAPLUS
 CH 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-
 phenyl-4-(phenylamino)oxazolyl]-1H-pyrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4S,6S)- (CA INDEX NAME)
 Absolute stereochemistry.

 RI 1105067-90-0 CAPLUS
 CH 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-
 phenyl-4-(phenylamino)oxazolyl]-1H-pyrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4S,6S)- (CA INDEX NAME)
 Absolute stereochemistry.

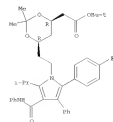


IT 134395-00-9P

19 ANSWER 13 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN
 ACCESSION NUMBER: 2009:17149 CAPLUS
 DOCUMENT NUMBER: 150167592
 TITLE: (R)-6-[2-[3-phenyl-4-(phenylamino)-5-(1-methylethyl)-pyrrole-3-yl]-2,2-dimethyl-1,1-
 dioxane-4-yl]-acetic acid-tert-butyl ester (PAE)
 having less than 0.1% of Des-Fluoro PAE
 Anal.
 AUTHOR(S):
 COMPANY SOURCE: USA
 SOURCE: JP con Journal (2007), 7(12A), 9 (8a).
 IPCOM00060622D, 23 Nov 2007
 COUNTRY: JPN; ISSN: 1533-0001
 PUBLISHER: JP con, Inc.
 DOCUMENT TYPE: Journal Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNTRY: 1
 PATENT INFORMATION:

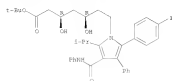
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
150622D		20071123	JP 2007-160622D	20071123
PRIORITY APPL. INFO.			JP 2007-160622D	20071123

AB A process for preparation of the title pyrrole oxazone ester (PAE) is
 described. PAE is prepared by a condensation process of RAE and 7
 oxazolidinone.
 diastere. PAE showed 99.7% HPLC purity and the level of impurity
 des-fluoro is 0.07%.
 IT 115971-95-1P 134395-00-9P
 RI: RCT (Reactant); SPR (Synthesis preparation); PREP (Preparation); RACT
 (Reactant or reagent)
 (pyrrole oxazone ester preparation for lowering low-d. cholesterol)
 RI 115971-95-1 CAPLUS
 CH 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-
 phenyl-4-(phenylamino)oxazolyl]-1H-pyrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4S,6S)- (CA INDEX NAME)
 Absolute stereochemistry. Notation (+).



19 ANSWER 13 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)
 CH 134395-00-3 CAPLUS
 PH 18-pyrrole-2-heptanoic acid, 2-(4-fluorophenyl)-**p**,**S**-dihydroxy-3-
 [(1-methylethyl)-3-phenyl-4-(phenylamino)carbonyl]-, 1,1-dimethylethyl
 ester, (R_B,R_C)= (CA INDEX NAME)

Absolute stereochemistry,



19 ANSWER 14 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)
 ACCESSION NUMBER: 200810625 CAPLUS
 149106218
 DOCUMENT NUMBER:
 TITLE:
 SOURCE:
 DOCUMENT TYPE:
 LANGUAGE:
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

reducing

the risk of cardiovascular events in diabetic
 patients
 INVENTOR(S): Levi, Sigalit; Lifshitz-Livson, Re'uvit; Reher-Maydan,
 Sharon
 PATENT ASSIGNOR(S): Teva Pharmaceutical Industries Ltd., Israel; Teva
 Pharmaceuticals USA, Inc.
 PCT Int. Appl., 28pp.
 CURRENT FILING:
 DOCUMENT TYPE:
 LANGUAGE:
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2008026555	A2	20080103	WO 2007/051071	20070618
WO 2008026555	A3	20080103		
W:	AE, AG, AL, AM, AT, AU, BA, BB, BG, BR, CA, CH, CN, CO, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LA, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, NZ, NL, NO, NZ, OM, PA, PE, PG, PH, PL, PT, RO, RU, SD, SE, SI, SK, SL, SM, SN, SV, TH, TN, TR, TT, TZ, UA, US, VE, WO, ZA, ZM, ZW			
IN:	AT, BE, BG, BR, CA, CH, CN, CO, CZ, DE, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LA, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, NZ, NL, NO, NZ, OM, PA, PE, PG, PH, PL, PT, RO, RU, SD, SE, SI, SK, SL, SM, SN, SV, TH, TN, TR, TT, TZ, UA, US, VE, WO, ZA, ZM, ZW			
CA 2655861	A1	20080103	US 2007-041081	20070618
JP 2008027507	A	20080117	JP 2007-171032	20070618
EP 194556	A2	20080118	EP 2007-010015	20070618
W:	AE, AG, AL, AM, AT, AU, BA, BB, BG, BR, CA, CH, CN, CO, CZ, DE, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LA, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, NZ, NL, NO, NZ, OM, PA, PE, PG, PH, PL, PT, RO, RU, SD, SE, SI, SK, SL, SM, SN, SV, TH, TN, TR, TT, TZ, UA, US, VE, WO, ZA, ZM, ZW			
US 2009021282	A1	20090115	US 2007-024099	20070618
MX 2008022804	A	20080402	MX 2008-1084	20080217
KR 2008013487	A	20080408	KR 2008-700490	20080218
IN 2008010516	IN	20080408	IN 2008-001016	20080219
PRIORITY APPL. INFO.:			US 2006-016881P	P 20060220
			US 2006-037933P	P 20060216
			WO 2007-051071	W 20070618

ASSIGNMENT HISTORY FOR US PATENT AVAILABLE IN L605 DISPLAY FORMAT
 AB Novel forms of atorvastatin hemi-calcium have been prepared and characterized. These novel forms are particularly useful in

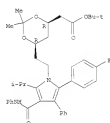
19 ANSWER 14 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)
 pharmaceutical purpose. Thus, crystalline atorvastatin hemi-calcium characterized by powder x-ray diffraction peaks at 3.3°, 7.0°, 8.0°, 11.5°, and 17.0° 2 θ theta was
 prepared from slurry of atorvastatin hemi-calcium wet form (10 g) in
 test-Su
 Me ether (20 mL), stirred for 24 h at room temp. The product was
 isolated

by a vacuum filtration under nitrogen flow and dried in a vacuum oven at
 45° for 18 h to obtain 3.4 g of the solid crystal. atorvastatin
 hemi-calcium (84% yield).
 19 10391-30-1
 KL NCT (Reactant); MACT (Reactant or reagent)

(crystalline forms of atorvastatin hemi-calcium and their use in
 pharmaceutical purpose for treatment of hypercholesterolemia or for
 reducing the risk of cardiovascular events in diabetic patients)

20 10391-30-1 CAPLUS
 CH 1,1-dioxane-4-carboxylic acid, 6-[2-[(4-fluorophenyl)-5-[(1-methylethyl)-3-
 phenyl-4-(phenylamino)carbonyl]-18-pyrrol-3-yl]ethyl]-2,2-dimethyl-,
 1,1-dimethylethyl ester, (4R,6R)= (CA INDEX NAME)

Absolute stereochemistry, notation (+).



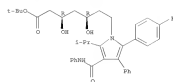
19 134395-00-3P
 KL NCT (Reactant); SPR (Synthetic preparation); PREP (Preparation); MACT
 (Reactant or reagent)

(crystalline forms of atorvastatin hemi-calcium and their use in
 pharmaceutical purpose for treatment of hypercholesterolemia or for
 reducing the risk of cardiovascular events in diabetic patients)

20 134395-00-3 CAPLUS
 CH 18-pyrrole-2-heptanoic acid, 2-(4-fluorophenyl)-**p**,**S**-dihydroxy-3-
 [(1-methylethyl)-3-phenyl-4-(phenylamino)carbonyl]-, 1,1-dimethylethyl
 ester, (R_B,R_C)= (CA INDEX NAME)

Absolute stereochemistry,

19 ANSWER 14 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)



ON CITING REF COUNT: 1 THERE ARE 1 CAPLUS RECORDS THAT CITE THIS
 RECORD (1 CITINGS)

19 ANSWER 15 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN
 ACCESSION NUMBER: 20071125575 CAPLUS
 DOCUMENT NUMBER: 149315180
 TITLE: Atorvastatin form of chlorides
 AUTHOR(S): Aron.
 LANGUAGE: ENGLISH
 COMPASS SOURCE: USA
 SOURCE: IP.com Journal (2007), 7(88), 7 (No.
 IPCOM9045164043)

5 Aug 2007
 CODED: 150943; ESH: 1537-0501
 IP.com, Inc.
 Journal, Patent
 English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IP 1148043		20070825	IP 2007-1148043	20070825
IP 2007-1148043			IP 2007-1148043	20070825

AS The calcium salt of [K(R¹, R²)-2-(4-fluorophenyl)- β -
 8-dihydroxy-5-(1-methyl-1-phenyl-3-phenyl-4-
 (phenylamino)carboxyl)-1H-pyrrole-1-heptanoic acid was prepared by
 converting the ester derivative to atorvastatin using calcium hydroxide.

Tha. process involves deprotecting the pyrrole acetamide ester; in acidic
 conditions, followed by the conversion of the obtained pyrrole diol ester
 to atorvastatin hemi-calcium salt using calcium hydroxide in water and
 ethanol.

IT 151971-95-1 134391-00-9

SI: NCT (Reactant); NCT (Reactant or reagent)

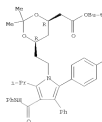
(atorvastatin preparation free of chlorides)

SI 151971-95-1 CAPLUS

SI 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methyl-1-phenyl-3-
 phenyl-4-(phenylamino)carboxyl)-1H-pyrrol-1-yl]ethyl]-2,1-dimethyl-,
 1,1-dimethyl ester, (4R,6S)- (CA INDEX NAME)

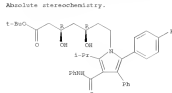
Absolute stereochemistry. Notation (+).

19 ANSWER 15 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)



SI 134391-00-9 CAPLUS
 SI 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)- β ,8-dihydroxy-5-(1-methyl-1-phenyl-3-phenyl-4-(phenylamino)carboxyl)-, 1,1-dimethyl-1-
 ester, (4R,6S)- (CA INDEX NAME)

Absolute stereochemistry.



19 ANSWER 16 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN
 ACCESSION NUMBER: 2007177780 CAPLUS
 DOCUMENT NUMBER: 147617636
 TITLE: Process for preparation of amorphous atorvastatin
 calcium salt
 INVENTOR(S): Gupta, Rujibhai Ram, Khushali Bhadral, Rameshvir,
 Thapar, Jayash Kumar, Dinesh, Sahil Kumar
 PATENT ASSIGNER(S): Jubilant Organosys Limited, India
 SOURCE: IPC Int. Appl., 11pp.
 CODED: P134391
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
NO 20070825	AS	20070825	NO 2006-2036	20060331

W: AE, AG, AL, AM, AT, AU, BE, BG, BR, CA, CH, CN, CO, DE, DK, DP, EE, ES, FI, FR, GB, GR, HK, HU, IL, IN, JP, KR, KZ, LI, LU, LV, MC, MG, MK, MN, MU, MY, NL, NO, NZ, OM, PA, PE, PG, PH, PT, RO, RU, SE, SG, SI, SK, SM, ST, SV, TH, TN, TR, TT, TZ, UA, US, UZ, VE, VI, WO, ZA, ZM, ZW
 SI: AT, BE, BG, CH, CN, CO, DE, DK, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LI, LU, LV, MC, MG, MK, MN, MU, MY, NL, NO, NZ, OM, PA, PE, PG, PH, PT, RO, RU, SE, SG, SI, SK, SM, ST, SV, TH, TN, TR, TT, TZ, UA, US, UZ, VE, VI, WO, ZA, ZM, ZW
 IP 1979323
 SI: AT, BE, BG, CH, CN, CO, DE, DK, EE, ES, FI, FR, GB, GR, HU, IL, IN, JP, KR, KZ, LI, LU, LV, MC, MG, MK, MN, MU, MY, NL, NO, NZ, OM, PA, PE, PG, PH, PT, RO, RU, SE, SG, SI, SK, SM, ST, SV, TH, TN, TR, TT, TZ, UA, US, UZ, VE, VI, WO, ZA, ZM, ZW
 IN 20070825 A 20070924 IN 2007-0825
 US 2009039371 A1 20090416 US 2008-162409
 PRIORITY APPLICATION INFO: WO 2006-2036 W 20060331

ASSIGNMENT HISTORY FOR US PATENT AVAILABLE IN LISTS DISPLAY FORMAT
 AS The invention pertains to a process for the preparation of pure
 amorphous form
 of atorvastatin calcium salt employing a suitable solvent system selected
 from water, water miscible solvents or water immiscible solvent or
 mixture thereof. For example,
 (3R,6S)-7-[2-(4-fluorophenyl)-5-(1-methyl-1-phenyl-3-phenyl-4-(phenylamino)carboxyl)-1H-pyrrol-1-yl]-3,8-dihydroxyheptanoic acid tert-butyl ester
 (preparation given) was treated with sodium hydroxide at 75-80 °C in
 water, and then treated with calcium acetate at room temperature
 to give
 amorphous
 atorvastatin calcium salt then obtained after work-up. The present
 invention provides a novel and industrially viable process for preparing
 atorvastatin calcium salt in pure amorphous form to avoid drawbacks associated
 with prior arts, such as using binary or ternary solvent system, etc.

IT 151971-95-1 134391-00-9

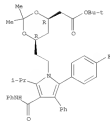
SI: IP (Industrial manufacture); NCT (Reactant); SIH (Synthetic
 preparation of amorphous atorvastatin calcium salt)

SI 151971-95-1 CAPLUS

SI 1,3-Dioxane-4-carboxylic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methyl-1-phenyl-3-phenyl-4-(phenylamino)carboxyl)-1H-pyrrol-1-yl]ethyl]-2,1-dimethyl-,
 1,1-dimethyl ester, (4R,6S)- (CA INDEX NAME)

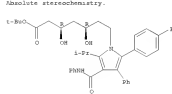
19 ANSWER 16 OF 27 CAPLUS COPYRIGHT 2010 ACS ON STN (Continued)
 phenyl-4-(phenylamino)carboxyl)-1H-pyrrol-1-yl]ethyl]-2,1-dimethyl-,
 1,1-dimethyl ester, (4R,6S)- (CA INDEX NAME)

Absolute stereochemistry. Notation (+).



SI 134391-00-9 CAPLUS
 SI 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)- β ,8-dihydroxy-5-(1-methyl-1-phenyl-3-phenyl-4-(phenylamino)carboxyl)-, 1,1-dimethyl-1-
 ester, (4R,6S)- (CA INDEX NAME)

Absolute stereochemistry.



REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE
 FORMAT

19 ANSWER 17 OF 27 CARLOS COPYRIGHT 2010 ACS ON STM (Continued)
 ACCESSION NUMBER: 2007/28833 CARLOS
 DOCUMENT NUMBER: 14754145
 TITLE: Process for the preparation of intermediates of atorvastatin
 INVENTOR(S): Joshi, Narendra Shivan; Khurid, Shekhar Bhaskar; Dangle, Subhash Vishwanath
 PATENT ASSIGNEE(S): Glenmark Pharmaceuticals Limited, India
 SOURCE: Indian Pat. Appl., 27pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNTRY: INDIA
 PRIORITY INFORMATION: 1

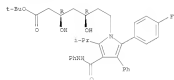
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 2004MD0049	A	2004/07/29	IN 2004-M0849	2004/06/09
PRIORITY APPL. INFO.: 1			IN 2004-M0849	2004/06/09

OTHER SOURCE(S):
 C1: CHEMREACT 14754145

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

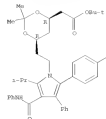
AB A process for the preparation of a pyrolic derivative I (R = H, hydrolysable protecting group R, together with the oxygen atom to which each is bonded, form a hydrolysable cyclic protecting group each R is bonded to the same substituent which is bonded to each oxygen atom to form a hydrolysable protecting group R1 = H, lower alkyl, a cation capable of forming a non-covalent pharmacologically acceptable salt, R2 = 3-naphthyl, 2-naphthyl, C3-2-cycloalkyl, norbornyl, (un)substituted aryl, benzyl, 2,2,2-trifluoroethyl, or 2,2,2-trifluoroethyl-8-oxabicyclo[3.1.0]hex-6-yl, R3 = H, lower alkyl, C3-2-cycloalkyl, (un)substituted aryl, CN, CF3, CORR/Kg
 R6, R7 = H, lower alkyl, (un)substituted aryl; R8 = lower alkyl, C3-2-cycloalkyl, CF3, or a racemic mixture, an enantiomer, a diastereoisomer, a mixture thereof, a tautomer thereof, or a pharmaceutically acceptable salt thereof comprising reacting an amino compound II with a di-oxo compound III in the presence of a catalyst and in at least one solvent. Also disclosed is a process for hydrolyzing the pyrolic derivative to provide, for example, atorvastatin (IV) or pharmaceutically acceptable salts thereof. Thus, atorvastatin test-Bu ester was prepared from test-Bu (4R)-2-(1,1-dimethyl-2-phenyl-4-(2-oxoethyl)-2,5-dimethyl-1,3-dioxane-6-carboxate via cyclodehydration with 3-methyl-3-phenyl-2-(1-phenyl)-2-(4-fluorophenyl)-2-oxoethyl-4-methyl-3-oxopentamide 18 in toluene/DMAP/DMAC containing catalytic Me2SO/DCU followed by hydrolysis with Indone 525 in MeCN.

19 ANSWER 17 OF 27 CARLOS COPYRIGHT 2010 ACS ON STM (Continued)



19 ANSWER 17 OF 27 CARLOS COPYRIGHT 2010 ACS ON STM (Continued)
 IT 125971-95-1
 RI: RCT (Reactant); SPM (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (Preparation and acid hydrolysis of) process for the preparation of intermediates of atorvastatin and analogs
 IN 125971-95-1 CARLOS
 CN 1,2-Dioxane-4-carboxic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-phenyl-4-(1-phenylamino)oxyethyl]-18-pyrrol-1-yl]ethyl]-2,2-dimethyl-, 1,1-dimethyl-ethyl ester, (4S,8S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).



IT 125971-95-1
 RI: SPM (Synthetic preparation); PREP (Preparation)
 (Process for the preparation of intermediates of atorvastatin and analogs)
 IN 125971-95-1 CARLOS
 CN 18-Pyrrole-3-heptenoic acid, 2-[4-(fluorophenyl)-8-(8-phenyl-1,1-dimethyl-2-phenyl-4-(1-phenylamino)oxyethyl)-1,1-dimethyl-ethyl ester, (4S,8S)- (CA INDEX NAME)

Absolute stereochemistry.

19 ANSWER 18 OF 27 CARLOS COPYRIGHT 2010 ACS ON STM
 ACCESSION NUMBER: 2007/28478 CARLOS
 DOCUMENT NUMBER: 146724445
 TITLE: Method of obtaining amorphous calcium atorvastatin
 INVENTOR(S): Fajó Grande, Mercedes; Villacorta Llorente, Guzmán; Arenaldo Dominguez, Ramon Garcia Chapinall, Fernando; Gonzalez Rodriguez, M. Carmen
 PATENT ASSIGNEE(S): Eucros Industrial, S.A., Spain
 SOURCE: PCT Int. Appl., 77pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: Spanish
 FAMILY ACC. NUM. COUNTRY: 1
 PRIORITY INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2007034012	A2	2007/03/29	WO 2004-52517	2004/09/14
WO 2007034012	A3	2007/05/18		

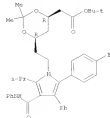
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 ES 2270712 A1 20070421 ES 2003-2251 A1 20030915
 ES 2270712 B1 20080301 ES 2005-2251 A1 20050915
 PRIORITY APPL. INFO.: 1

AB The invention relates to a novel method of obtaining amorphous calcium atorvastatin from N-phenyl-2-[1-phenyl-2-(4-fluorophenyl)-2-(methylethyl)-4-methyl-3-oxopentamide (II) (2 S, 8 S, 7-oxo-3,5-d-oxo isopropylidene)di-hydroxy-heptanoate of 1-8e (III)], by reacting same with toluene reflux in the presence of an acid catalyst, using a series of synthesis, isolation and hydrolysis steps, after which the crude amorphous atorvastatin obtained is purified, isolated and dried, said steps being performed under very smooth reaction conditions using very short reaction times, moderate temps. and minimal ants. of reagents, thereby producing a high-quality product.

IT 125971-95-1
 RI: RCT (Reactant); SPM (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (Preparation of amorphous calcium atorvastatin)
 IN 125971-95-1 CARLOS
 CN 1,2-Dioxane-4-carboxic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-phenyl-4-(1-phenylamino)oxyethyl]-18-pyrrol-1-yl]ethyl]-2,2-dimethyl-, 1,1-dimethyl-ethyl ester, (4S,8S)- (CA INDEX NAME)

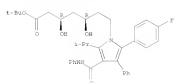
Absolute stereochemistry. Rotation (+).

19 ANSWER 19 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)



EN 134395-00-9 CAPLUS
 CH 16-Pyrrole-1-heptanoic acid, 2-(4-(4-fluorophenyl)-1-methylethyl)-3-phenyl-4-(phenylamino)pyrrole-1,1-dimethylethyl ester, (R,R,S) (CA INDEX NAME)

Absolute stereochemistry.



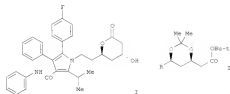
CS-CITING REF COUNT: 1 THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD (1 CITINGS)

19 ANSWER 19 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN
 ACCESSION NUMBER: 2007/283462 CAPLUS
 DOCUMENT NUMBER: 1461316482
 TITLE: Preparation of an atorvastatin intermediate
 INVENTOR(S): O'Sullivan, Susan; O'Neill, John
 PATENT ASSIGNEE(S): Pfizer Sciences and Technology Ireland Limited, Ire
 PATENT NO.: 17pp.
 SOURCE: CORDIS FIELD
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	FIRM	DATE	APPLICATION NO.	DATE
WO 2007029216	AL	20070315	WO 2005-1294	20050909
WI	ME, AG, AU, AM, AT, BE, BR, CA, CH, CN, CO, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IL, IN, JP, KR, LT, LU, LV, MA, MD, ME, MG, MK, MN, MU, NL, NO, NZ, OM, PA, PE, PG, PH, PL, PT, RO, RU, SE, SI, SK, SM, SN, SV, TH, TR, TT, UA, US, VE, VN, ZA, ZM, ZW			
ME	AT, BE, BR, CA, CH, CN, CO, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IL, IN, JP, KR, LT, LU, LV, MA, MD, ME, MG, MK, MN, MU, NL, NO, NZ, OM, PA, PE, PG, PH, PL, PT, RO, RU, SE, SI, SK, SM, SN, SV, TH, TR, TT, UA, US, VE, VN, ZA, ZM, ZW			
CA 2623566	AL	20070315	CA 2005-2623566	20050909
EP 1922215	AL	20060921	EP 2005-777481	20050909
EP 1922215	AL	20060927		
AT 432276	AT	20060915	AT 2005-777481	20050909
JP 200507821	J	20050926	JP 2005-529773	20050909
US 20090221819	US	20090903	US 2005-1874	20050909

PRIORITY APPAL. INFO.: MO 2005-1874
 OTHER SOURCE(S): CASREACT 146-316482
 CI

19 ANSWER 19 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)



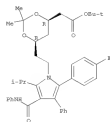
AB A process was disclosed for the preparation of atorvastatin lactone (I) and
 comprised hydrogenating tert-butyl isopropylidene nitrile II (R = CH₂CH₃) to the corresponding amine II (R = CH₂CH₃) and condensing the amine with 2-(4-(4-fluorophenyl)-2-methyl-3-phenyl-4-(phenylamino)pyrrole-1,1-dimethylethyl ester, the diastereomer of atorvastatin, to form the tert-butyl ester of atorvastatin lactone followed by conversion of the lactone to the target lactone by a lactonization/deprotection/ester
 saponification/lactonization
 reaction sequence.

IT 125971-95-1P 134395-00-9P, Atorvastatin tert-butyl ester
 EN DNF (Industrial manufacture); RCT (Reactant); SHN (Synthetic preparation); WSD (Preparation); RCT (Reactant or reagent)
 [Claimed intermediate; process for the preparation of atorvastatin lactone, an intermediate for the synthesis of atorvastatin]

EN 125971-95-1 CAPLUS
 CH 1,7-Dioxane-4-acetic acid, 6-(2-(2-(4-(4-fluorophenyl)-5-(1-methylethyl)-3-phenyl-4-(phenylamino)pyrrole-1,1-dimethylethyl)-2,2-dimethyl-1,1-dimethylethyl ester, (4R,8R) (CA INDEX NAME)

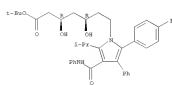
Absolute stereochemistry. Rotation (+).

19 ANSWER 19 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)



EN 134395-00-9 CAPLUS
 CH 16-Pyrrole-1-heptanoic acid, 2-(4-(4-fluorophenyl)-1-methylethyl)-3-phenyl-4-(phenylamino)pyrrole-1,1-dimethylethyl ester, (R,R,S) (CA INDEX NAME)

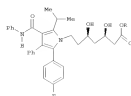
Absolute stereochemistry.



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RECORD.

19	ANMERKUNG ZU ACCESSION NUMBER:	CAPLUS COPYRIGHT 2010 ACS ON STN
	DOCUMENT NUMBER:	2006-095670 CAPLUS
	TITLE:	45:214717
	INVENTOR(S):	Prokhorov for producing atorvastatin hemi-calcium Gontovoi, Roshak Reddy Ch, Baging, Murthy, K. S. Kashava; Shao, Teyun; Horne, Stephen E.; Dundas,
	Source	Chris
	PATENT ASSIGNEE(S):	Apotex Pharmaceuticals Inc., Can.
	SOURCE:	Can. Pat. Appl., 25pp.
		COIN: CAPLUS
	DOCUMENT TYPE:	Patent
	LANGUAGE:	English
	FAMILY ACC. NUM. COUNT:	1

L9 ANSWER 20 OF 27 CAPLUS COPYRIGHT 2010 ACS on 5TH (Continued)

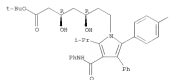


ACTIVITY IN	KIND	DATE	APPLICATION NO.	DATE
CA 4499047	AC	20060902	CA 2005-4499047	20050103
GP 0260243905	AC	20060907	US 2005-137413	20050107
CA 4499047	AC	20060907		
GP 0260243905	AC	20060908		
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EP 1835535	AC	20061114	EP 2006-70146	20060124
AT, BA, BE, BG, BR, CA, CH, CN, CO, CY, CZ, DE, DK, ES, FI, FR, GB, GR, GT, HK, HU, IL, IN, JP, KE, KG, KH, KR, KZ, LA, LB, LG, LI, LU, LV, MC, MD, ME, MG, MK, MN, MU, MV, MW, MY, MZ, NA, NI, NL, NO, NZ, OM, PA, PE, PG, PH, PK, PL, PT, PY, RE, RU, RW, SA, SD, SE, SG, SI, SK, SL, SM, SN, SR, SS, SV, SY, TD, TH, TJ, TM, TN, TR, TT, UA, UG, UZ, VC, VE, VN, YU, ZA, ZM, ZW				
ORIT AFFILI, INC.	AC	20061114		
			MO 2006-41390	20060614

ASSIGNMENT HISTORY FOR US PATENT AVAILABLE IN LEADS DISPLAY FORMAT
OTHER SOURCE(S): MARPAT 145:314717
GU

[illegible]

Absolute stereochemistry



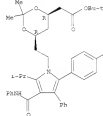
14 ANSWER 20 OF 27 CAPLOS COPYRIGHT 2010 ACS on STN (Continued)

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IT 125971-95-1
NL: RCT (Reactant); RACT (Reactant or reagent)
      (process for producing atorvastatin hemi-calcium)
NN 125971-95-1 CAPUS
CN 1,3-Dioxane-4-acetic acid, 6-[2-[2-(4-fluorophenyl)-5-(1-methylethyl)-3-
      phenyl-4-(phenylamino)carbonyl]-1H-pyrrrol-1-yl]ethyl]-2,2-dimethyl-,
      1,1-dimethylethyl ester. (42.92)- (CA INDEX NAME)

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Absolute stereochemistry. Rotation (+).

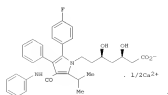


1.9 ANSWER 21 OF 27 CAPLOS COPYRIGHT 2010 MCS on STA

ACCESSION NUMBER:	2006/49509 CAPLOS
INVENTOR(S):	REKHA
TITLE:	Process for the production of atorvastatin calcium in amorphous form
INVENTOR(S):	Kumar, Yateendra; Kumar, Saradi Madhava Nileep; Sathyanasarayana, Swargam H.
PATENT ASSIGNEE(S):	Ranbaxy Laboratories Limited, India
SOURCE:	Ind. Pat. Appl., 27 pp. CODEN: EPXKLM
DOCUMENT TYPE:	Patent
LANGUAGE:	English

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1459126		02.07.2004	EP 1459126	02.07.2004
AT, BE, CH, DE, ES, FR, GB, GR, HU, IL, IT, LU, NL, NO, PT, SE, SI, TR, UK, US DE, ES, FR, GB, GR, HU, IL, IT, LU, NL, NO, PT, SE, SI, TR, UK, US	DE, ES, FR, GB, GR, HU, IL, IT, LU, NL, NO, PT, SE, SI, TR, UK, US DE, ES, FR, GB, GR, HU, IL, IT, LU, NL, NO, PT, SE, SI, TR, UK, US	02.07.2004 02.07.2004	02.07.2004 02.07.2004	02.07.2004 02.07.2004
F1 2004001489	A1	200407020	F1 2004-1489	20041119
F1 110344	B1	200407020	F1 2004-1489	20041119
US 2004/0004042	A1	200407020	US 2004-1489	20041119
US 2010/011794.1	A1	20100805	US 2009-549830	20100806
PRIORITY APPLN. INFO.:				
			IN 2004-DE491	A 20040317
			MO 2004-193789	MO 20041119

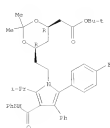
ASSIGNMENT HISTORY FOR US PATENT AVAILABLE IN LEADS DISPLAY FORMAT
OTHER SOURCE(S): CASREACT 144:488454
GI



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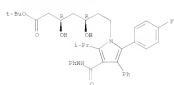
AB A process was disclosed for the production of amorphous atorvastatin calcium and stabilized, amorphous atorvastatin calcium (I) free of byproduct impurities.

13 ANSWER 26 OF 27 CAPLOS COPYRIGHT 2010 ACS ON STN (Continued)



RI 134395-00-3 CAPLOS
 CH 18-Pyrazole-1-heptanoic acid, 2-(4-(4-fluorophenyl)-5-(1-methyl-1H-pyrazol-5-yl)-3-phenyl-6-(phenylamino)carbamoyl)-, 1,1-dimethylethyl ester, (R,R)- (CA INDEX NAME)

Absolute stereochemistry.



OS_CITING REF COUNT: 2 THERE ARE 2 CAPLOS RECORDS THAT CITE THIS RECORD

REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

19 ANSWER 26 OF 27 CAPLOS COPYRIGHT 2010 ACS ON STN (Continued)
 ACCESSION NUMBER: 2003134436 CAPLOS
 DOCUMENT NUMBER: 1381204870
 TITLE: Process for preparing calcium salt forms of statins
 INVENTOR(S): William Hildebrand, Valerie Lifshitz-Liron, Revital, Lidor-Sadani, Roni
 PATENT ASSIGNMENT(S): Teva Pharmaceutical Industries Ltd., Israel; Teva Pharmaceuticals USA, Inc.
 SOURCE: PCT Int. Appl., 22 pp.
 CUBRID: P33432
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY KEY, NUM. COMPT: 7
 PATENT INFORMATION(S):

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 2003014317	A1	20030227	WO 2002-026612	20010016
W1: AU, AR, AT, BR, CA, CH, CN, CO, DE, DK, EP, ES, FI, FR, GB, GR, HU, IL, JP, KR, MX, MY, NZ, PL, PT, RU, SE, SG, SI, SK, TH, TR, TW, US, ZA				
US 2003009524	A1	20030725	US 2001-74612	20011024
US 412841	B2	20030704		
CA 2458520	A1	20030227	CA 2002-245850	20010016
AD 200224715	A1	20030303	AD 2002-24715	20010016
AD 200224715	B2	20030312		
US 2003014485	A1	20030619	US 2002-222556	20010016
US 677552	B2	20040017		
EP 143287	EP	2002-755374		20010016
RU 2003002801	RU	20030725	RU 2002-075374	20010016
TR 2003002801	TR	20030725	TR 2002-075374	20010016
CA 154348	A	20041103	CA 2002-815999	20010016
CH 10430405	C	20031105		
JP 2003002801	JP	20030725	JP 2003-532139	20010016
JP 418826	B2	20031203		
US 2003002801	US	20030725	US 2002-539913	20010016
US 2003002801	A2	20031128	US 2005-414	20010016
IL 150071	IL	20030725	IL 2002-100077	20010016
SA 2003002801	SA	20041202	SA 2003-9373	20011020
BR 2003002801	BR	20030725	BR 2003-002801	20011020
MX 2004001451	A	20050217	MX 2004-1451	20040213
MX 2004001451	A	20040215	MX 2004-1052	20040215
BR 2004002025	A2	20040031	BR 2004-255	20040215
US 20040176115	A1	20040909	US 2004-102414	20040318
US 20050197561	A1	20050908	US 2005-120567	20050502
AD 2003002801	A1	20030725	AD 2003-002801	20010016

13 ANSWER 26 OF 27 CAPLOS COPYRIGHT 2010 ACS ON STN (Continued)

JP 2003024000 A 20030205 JP 2003-184477 20030205

JP 2003024000 A 20030205 JP 2003-184477 20030205

US 2003-174612 A 20031024

US 2003-174612 A 20031024

US 2003-174612 A 20031024

US 2003-174612 A 20031024

US 2003-174612 A 20031024

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US 2003-174612 A 20031024

19 ANSWER 26 OF 27 CAPLOS COPYRIGHT 2010 ACS ON STN (Continued)

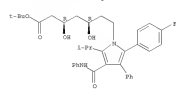
hydrolyzed during salt formation by contact with calcium hydroxide, or as contacted with an acid catalyst followed by contact with calcium hydroxide. Thus, di-protected statorvastatin ester 1 (R = CH₃, R₃ = CH₃) was treated with an 80% aq. soln of NaOH at rt for 20 h to form the deprotected ester 1 (R = CH₃, R₃ = H) which was in turn dissolved

EtOH, treated with a satd. soln of Ca(OH)₂ contg. BuH₂ and stirred at 45° for 24 h to give statorvastatin hemicalcium salt 1 (R = 1/2Ca, R₃ = H) in 77% yield for the two steps.

IT 134395-00-9
 RU IMP (Industrial manufacture); RCT (Reactant); SWM (Synthetic preparation); PREP (Preparation); RCT (Reactant or reagent)

(Processes for preparing calcium salt forms of statins)
 RU 134395-00-9 CAPLOS
 CH 18-Pyrazole-1-heptanoic acid, 2-(4-(4-fluorophenyl)-5-(1-methyl-1H-pyrazol-5-yl)-3-phenyl-6-(phenylamino)carbamoyl)-, 1,1-dimethylethyl ester, (R,R)- (CA INDEX NAME)

Absolute stereochemistry.



IT 134395-00-9
 RU IMP (Industrial manufacture); RCT (Reactant); SWM (Synthetic preparation); PREP (Preparation); RCT (Reactant or reagent)

(Processes for preparing calcium salt forms of statins)
 RU 134395-00-9 CAPLOS
 CH 1,3-Dioxane-4-acetic acid, 6-[2-[2-(4-(4-fluorophenyl)-5-(1-methyl-1H-pyrazol-5-yl)-3-phenyl-6-(phenylamino)carbamoyl)-10-pyrazol-1-yl]ethyl]-2,2-dimethyl-, 1,1-dimethylethyl ester, (R,R)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (+).

13 ANSWER 26 OF 27 CAPLOS COPYRIGHT 2010 ACS ON STN (Continued)

ACB (O)CBZCN (O)CBZCN [R = statin organic radical selected from

pravastatin, fluvastatin, cerivastatin, atorvastatin, roxatavastatin,

pravastatin, cerivastatin, or lovastatin] from an ester derivative or

protected ester derivative of the statin by using calcium hydroxide are

provided. The ester or protected ester derivative is contacted with

calcium

hydroxide to obtain the calcium salt. Preferred statins are

pravastatin,

pravastatin and atorvastatin, cerivastatin and lovastatin. In processes

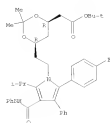
involving with a protected statin ester derivative, the protecting group

is

14

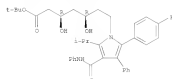
13 ANSWER 27 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)

19 ANSWER 27 OF 27 CAPLUS COPYRIGHT 2010 ACS on STN (Continued)



27 134395-99-9P
 E1: JCT (Reagent); STN (Synthetic preparation); PREP (Preparation); MACT
 (Reagent or reagent)
 (process for the preparation of atorvastatin hemi-calcium via
 hydrolysis of
 [2-(4-fluorophenyl)-2-methyl-5-oxo-1,3-dihydro-4H-pyrazol-4-yl]-2-phenyl-4-[(phenylamino)carbonyl]-2H-pyrrole-3-heptanoic
 acid esters with calcium hydroxide)
 28 134395-99-4 CAPLUS
 CH 2H-Pyrrole-3-heptanoic acid, 2-[4-(fluorophenyl)-2-methyl-5-oxo-1,3-dihydro-4H-pyrazol-4-yl]-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl
 ester, (R_u,R_s)- (CA 2000 N000)

Absolute stereochemistry.



OS-CITING REF COUNT: 9 THERE ARE 9 CAPLUS RECORDS THAT CITE THIS
 RECORD (12 CITINGS)
 REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS
 RECORD. ALL CITATIONS AVAILABLE IN THE RE
 FORMAT